



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3493-1

Job Sheet 179056



Part No: D3493-1

Job Qty: 60 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/13/18

Job Tracking No:

Due Date: 7/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev: A New Issue 06-02-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	7/2/18	7/2/18	0.00	0.00	Start Up Machining-2		MIP 12/07/23
100	Hardinge	60 pcs	7/2/18	7/2/18	0.00	4.80	Hardinge		MIP 12/07/23
110	QC	60 pcs	7/2/18	7/2/18	0.00	0.00	QC2 Machining-2		MIP 12/07/23
120	QC	60 pcs	7/2/18	7/2/18	0.00	0.00	QC8 Machining-2		MIP 12/07/23
130	Packaging	60 pcs	7/2/18	7/2/18	0.00	0.00	Packaging3-1		JUL 2 6 2018
140	QC21-SA	60 Ea	7/2/18	7/2/18	0.00	0.00	QC21		JUL 2 6 2018

Part Op
Descriptions: 100 - 1-Turn as per Folio FA626 & Dwg D3493

DAG
21
9-00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	1.7460 ft (.0291 ea)	90-Start up Operation	5012003

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.000	2	33	0

Part Specifications

Specifications could not be found.

Plex 6/13/18 8:27 AM Dart.lajeunesse.marie

DQA:

Date: _____

WORK ORDER

QA Closed:

Date: _____

Work Order: _____

DISPOSITIVE

Re

Part No. _____

Use

NCR No. _____

Suspected Unappr

Date :

Step #:

Description Work Order Deviation

Container No: S095455



Part: D3493 - 1

Job No: 179056

Serial No/Batch: S095455

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/23/18

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QC/ QA Coordinator
Approval

Root Cause

Environment	No Re-verification
Design	Operator
Doc/Data	Offset/Setup
Equip/Tooling	Supplier
Handling/Pre	Training
Material	Use for Testing
Internal Transport	Poor Information
Tribal Knowledge	Rushing
LOA	Product Improvement
Substation	Process Improvement
Past Expiry Date	Manufacturing Process
Misidentified	Past Due

FAULT CATEGORY

Pressure/Forced	Temperature/Cure	Power Loss/Surge	Positioned Wrong
Bending	Set-up	Folio/Program	Outside Dimensions
Centre Not Concentric	BOM/Route	Grain	Over/Under tolerance
Cracks	Broken/Damage/Defect	Weld	Part Incorrect
Crimp/Kink/Ripple/Wave	Inspection Incomplete/Unqualified	Wrong Stock Pulled	Part Lost/Missing
Cuffs	Contamination	Out of Sequence	Part Moved
Crushing	Countersink	Off-set	Drawing
Heat Treat	Cut Too Short	Mislabeled	Finish
Wave/Twist in Tube	Instructions Incomplete/Unclear	Fit/Function	Misread
Marks/Chatter	Drill Holes	Misaligned/off center	Turning Sequence

OTHER :